Notes:
1. All dimensions are in millimetres.
2. Stainless steel shall be Grade 1.4401 to BS EN 10088-1.
4. All steelwork shall be Grade S275 to BS EN 10025-2, except CHS steel tube shall be Grade S275J2H to BS EN 10210-1. All steelwork shall be hot dip galvanized to BS EN 1461:1999.
5. Welds shall be sound and continuous without locked in slag.
6. Welding slags shall be removed immediately after welding.
7. Where the concrete footing is located in block-paved footpath, the footing shall be lowered to allow for the paving blocks and the sand course.
8. All steelwork (except stainless steel) shall be painted to Paint System 1 as per Section 18.4 of Highways Department's Structures Design Manual for Highways and Railways. The finishing colour shall be to BS 5255:F Code 2184 or as directed by the Engineer.
10. Length of aluminium channel required shall be 800mm for L ≤ 1400mm, and 1400mm for L > 1400mm.
11. The position of two M10 stainless steel bolt heads inserted into each aluminium channel shall be adjusted along the channel to ensure symmetrical position of the street name plate on the supporting post before tightening.
12. Nominal length of M10 stainless steel bolt shall be 35mm at aluminium channel, and 130mm at post.
13. Two numbers of blind rivets shall be fixed onto the top flange of the uppermost aluminium channel on the outward side of the 2 bolt heads.

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**TYPICAL ELEVATION**

**SECTION A-A**

**SECTION B-B**

**DOUBLE STREET NAME PLATES WITH BUILDING NUMBERS CENTRE-MOUNTED ON NEW SUPPORT**

**HIGHWAYS DEPARTMENT**

**REFERENCE**  
**DRAWING NO.**  
**SCALE**  
**NOT TO SCALE**  
**H 2208E**